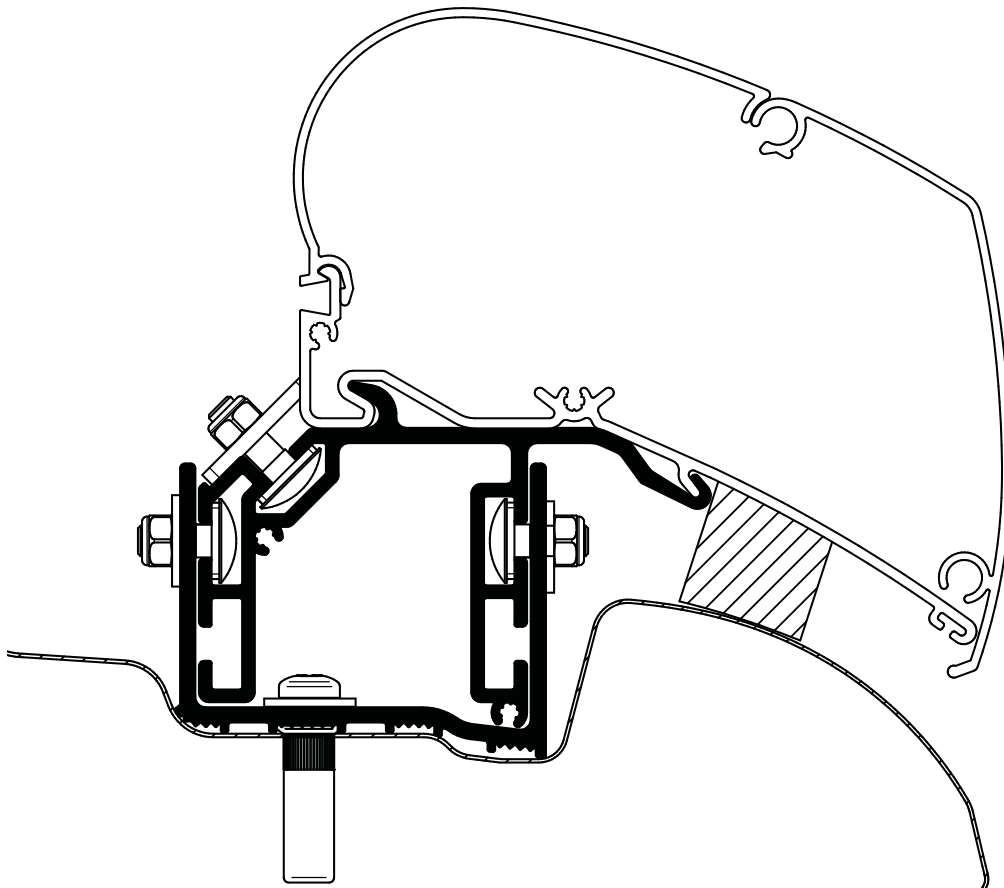
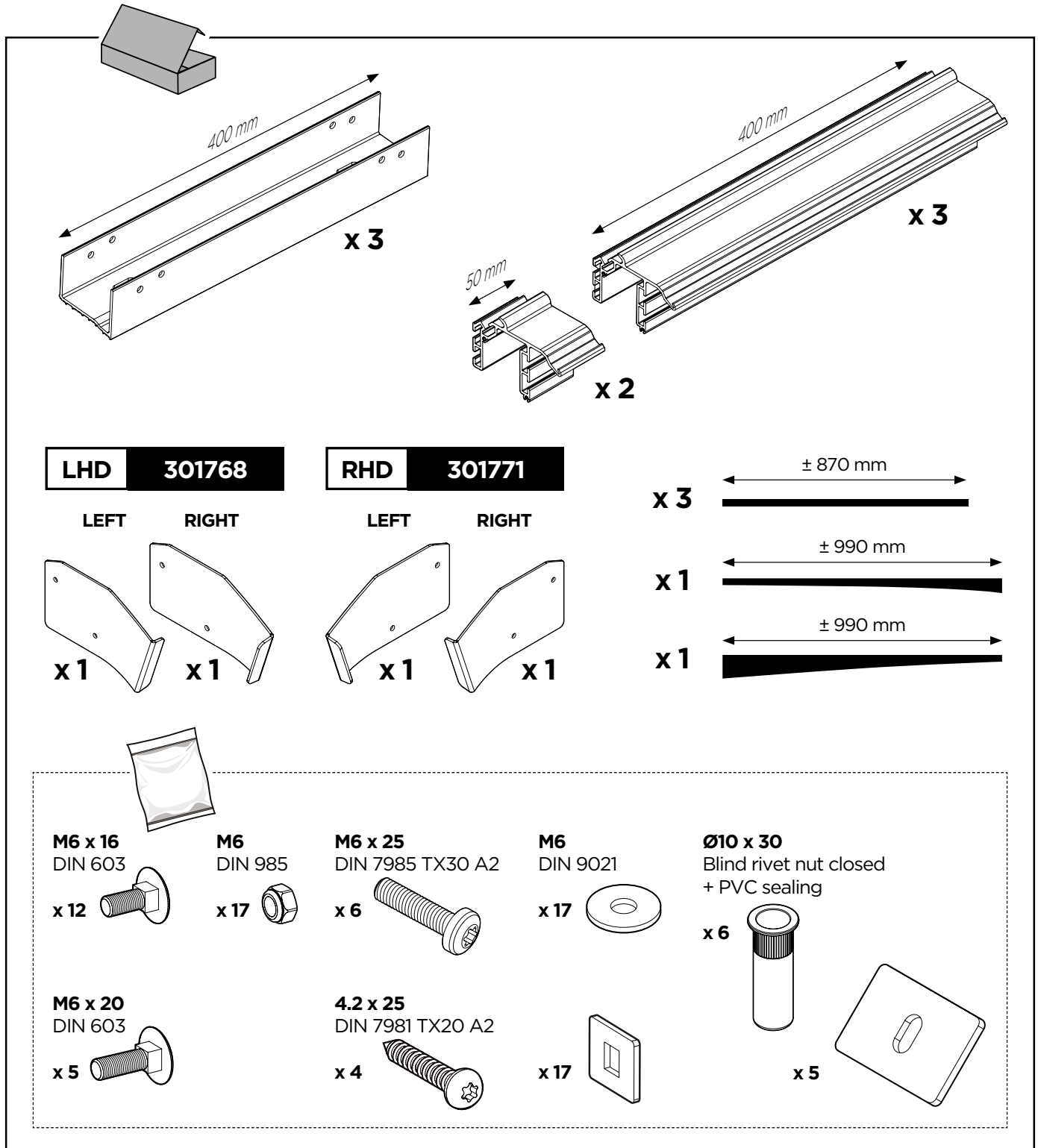
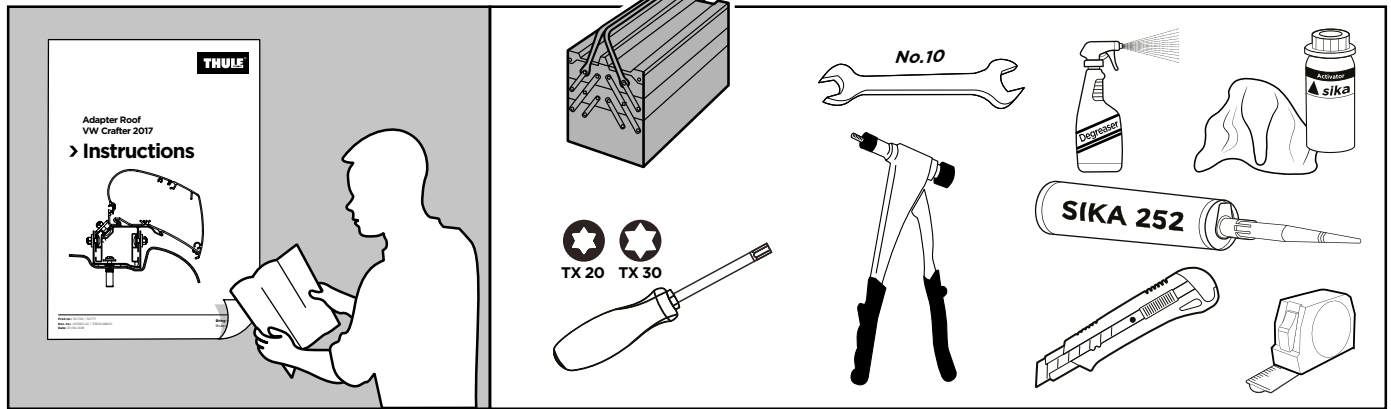


**Adapter Roof
VW Crafter 2017**

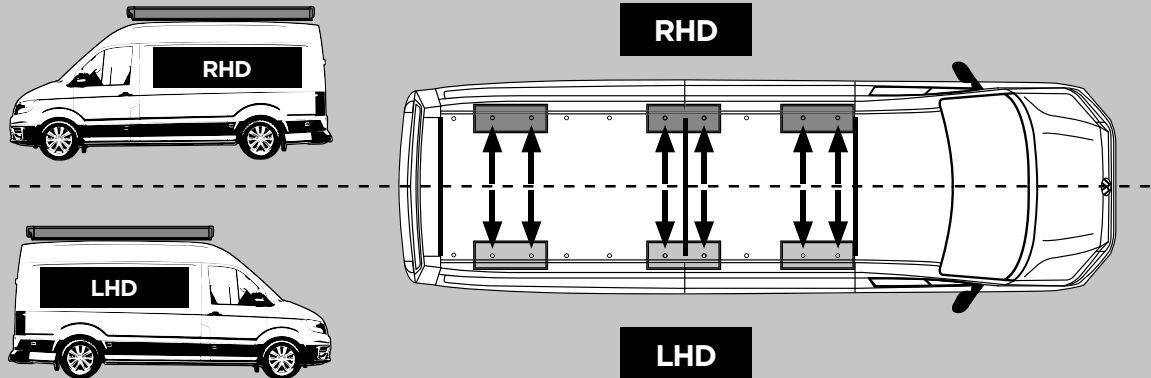
➤ Instructions





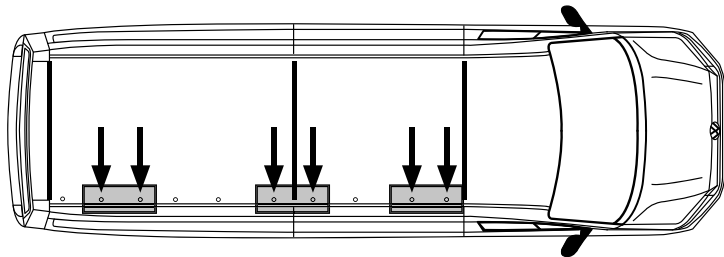
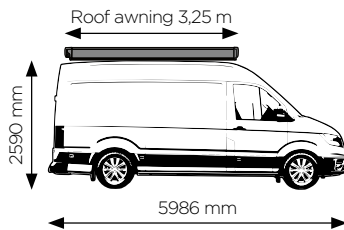
i

RIGHT HAND DRIVE (RHD) is **MIRROR** of LEFT HAND DRIVE (LHD)



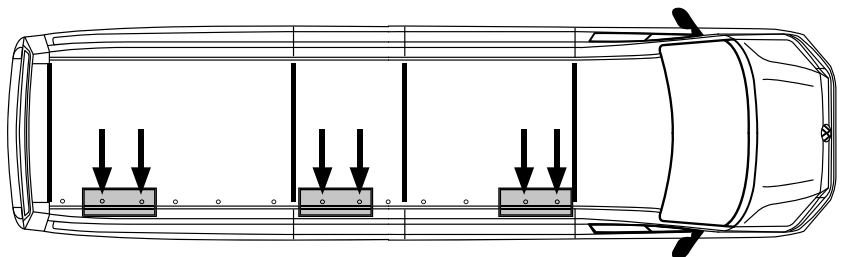
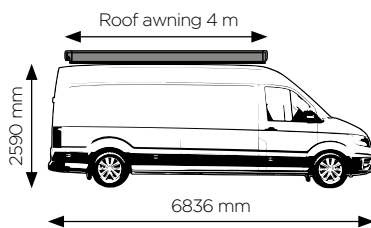
IN THIS MANUAL **LEFT HAND DRIVE (LHD)** IS SHOWN BY **DEFAULT**

L3H3



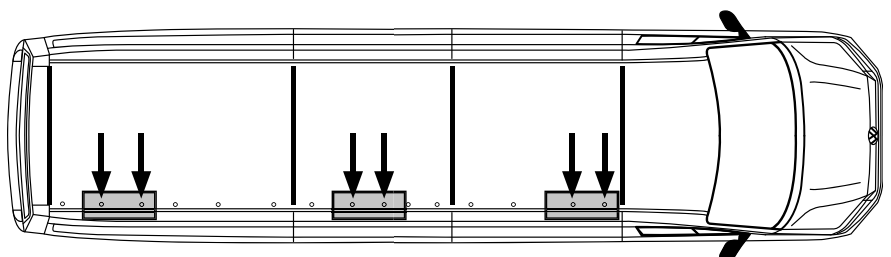
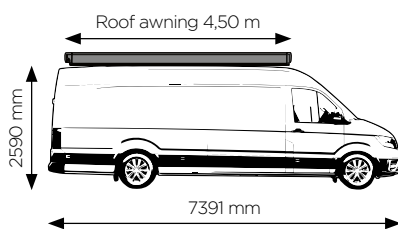
use **6/10** roof fixation points

L4H3

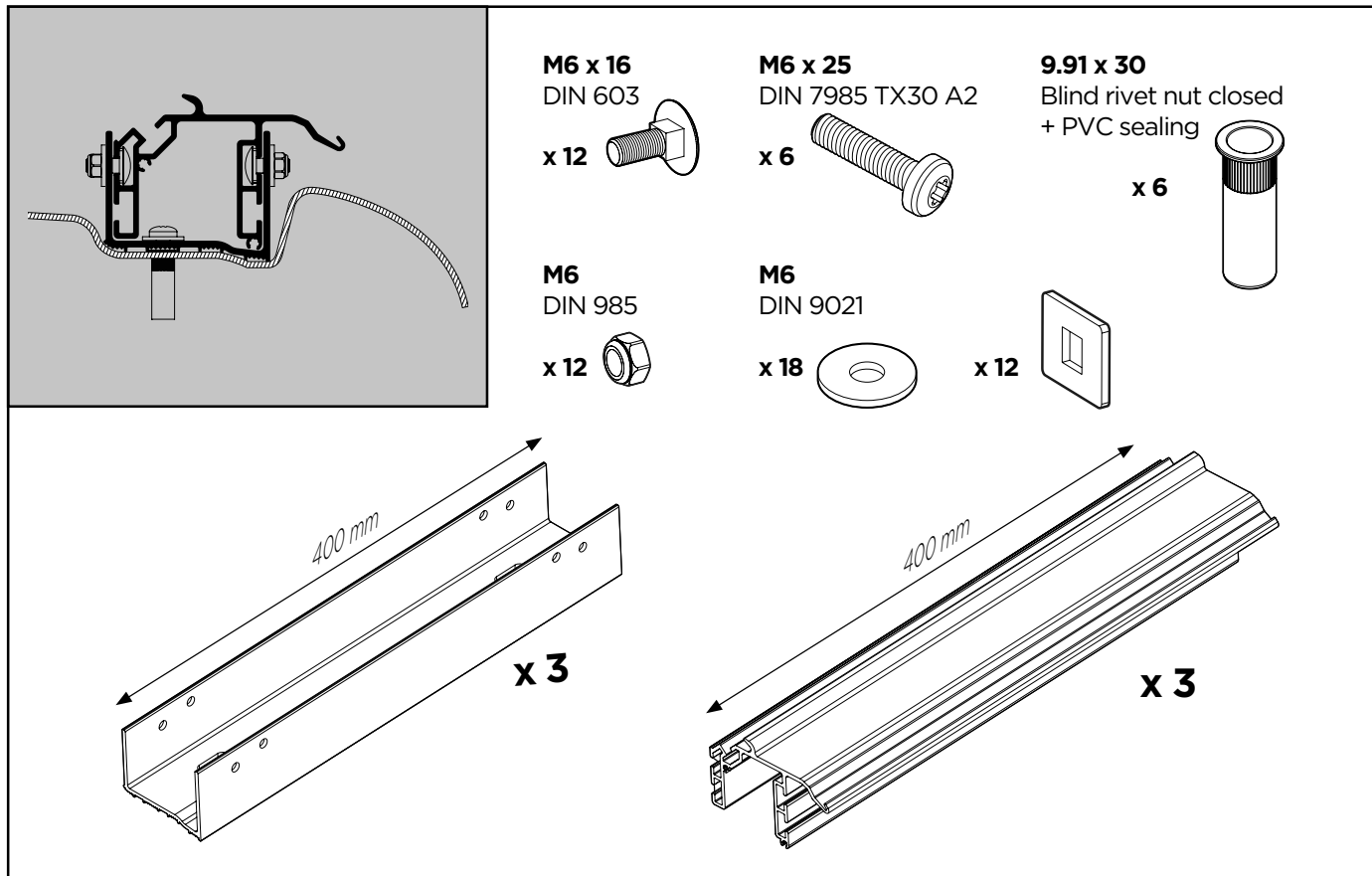


use **6/13** roof fixation points

L5H3

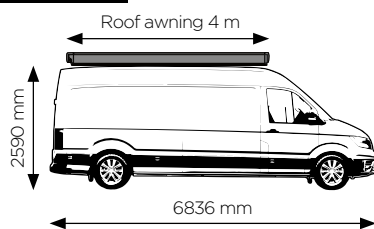


use **6/15** roof fixation points

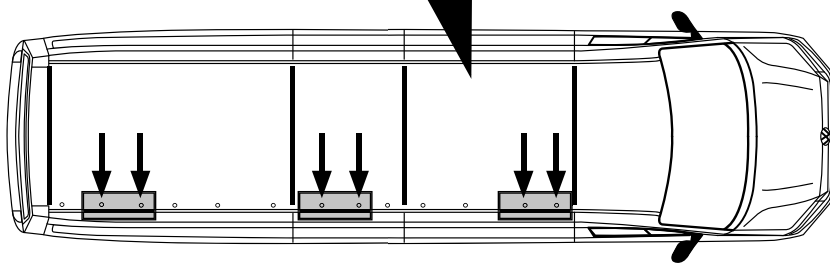


1 Remove protection of the 6 adapter fixation points

L4H3

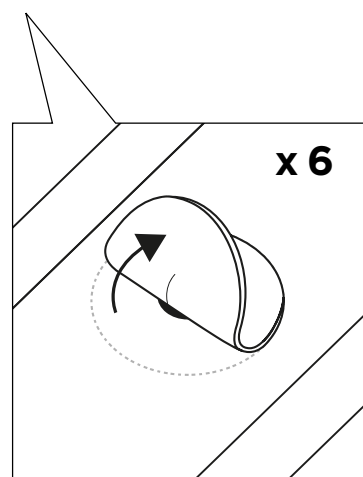
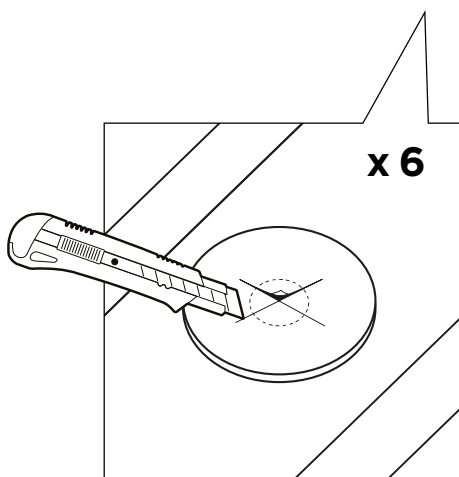


⚠ RHD IS MIRROR OF LHD

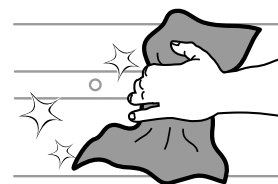
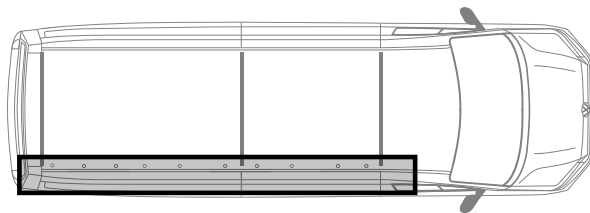
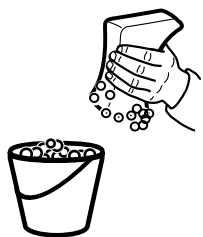


L3H3 p3

L5H3 p3

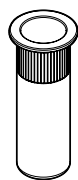


2 Degrease the roof

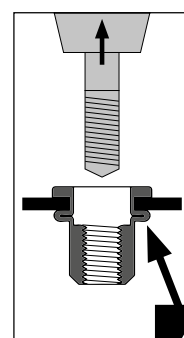
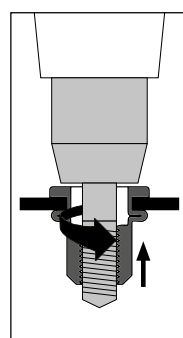
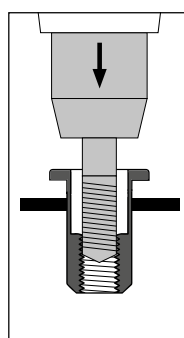
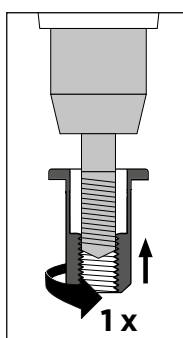


3 Assemble the blind rivet nuts

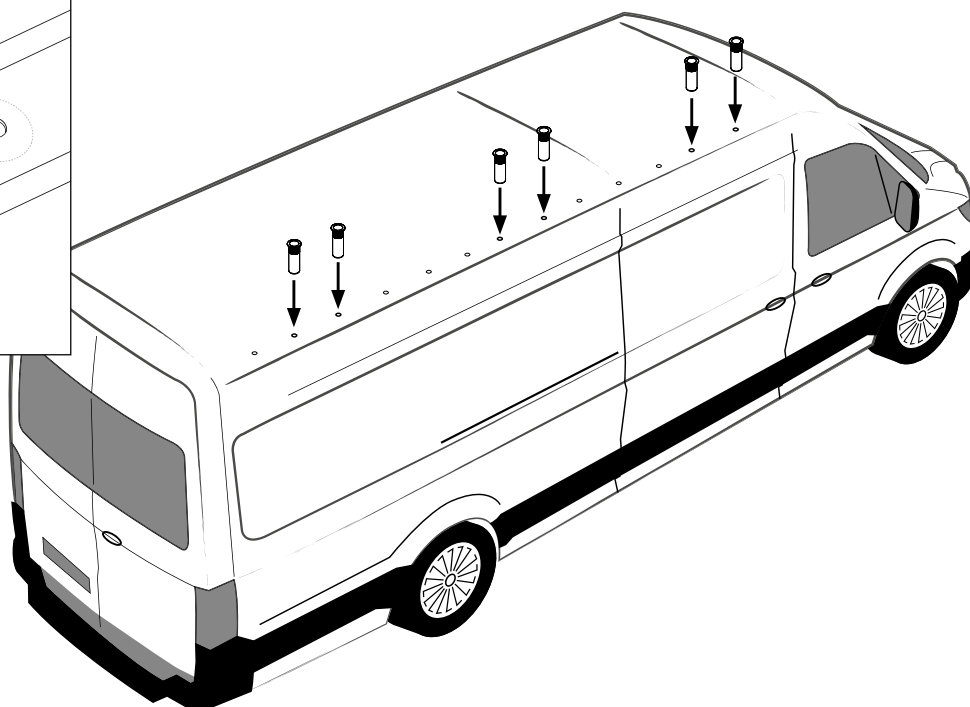
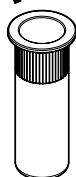
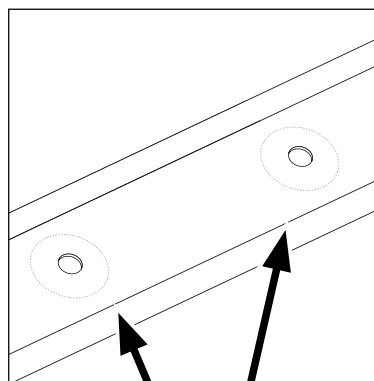
⚠ RHD IS MIRROR OF LHD

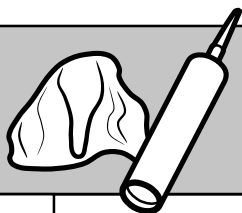


x 6



x 3





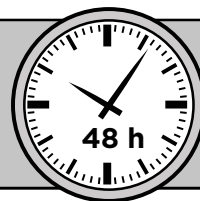
Glue / Lijmen / Verklebung:

Thule recommends / beveelt aan / empfiehlt: **SIKA 252 or Terostat MS937**

Primern und Abdichtung nach Anweisung des Dichtmittelherstellers.

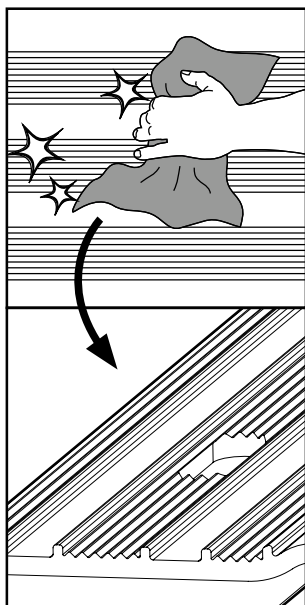
Voorbehandeling en afdichting volgens de voorschriften van de lijmfabrikant.

Preparation and sealing according to the prescripts of the glue supplier.

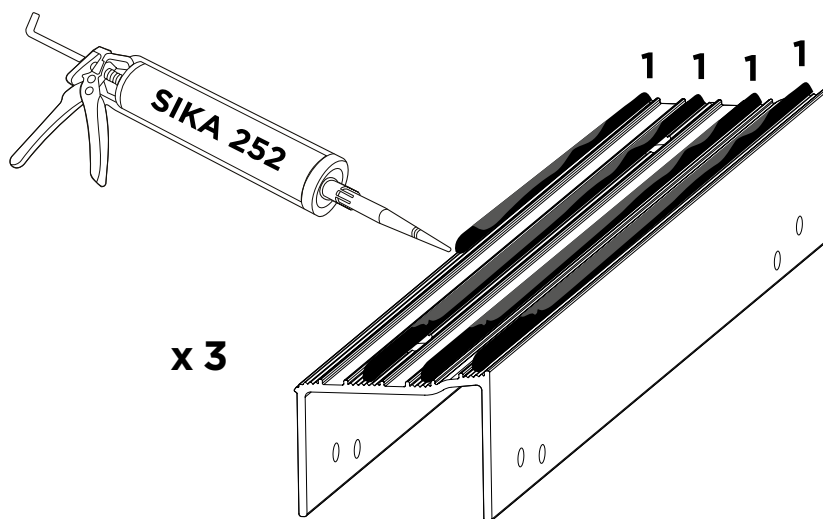


4 Gluing

A



B

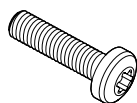


5 Mounting the base on the roof

! RHD IS MIRROR OF LHD

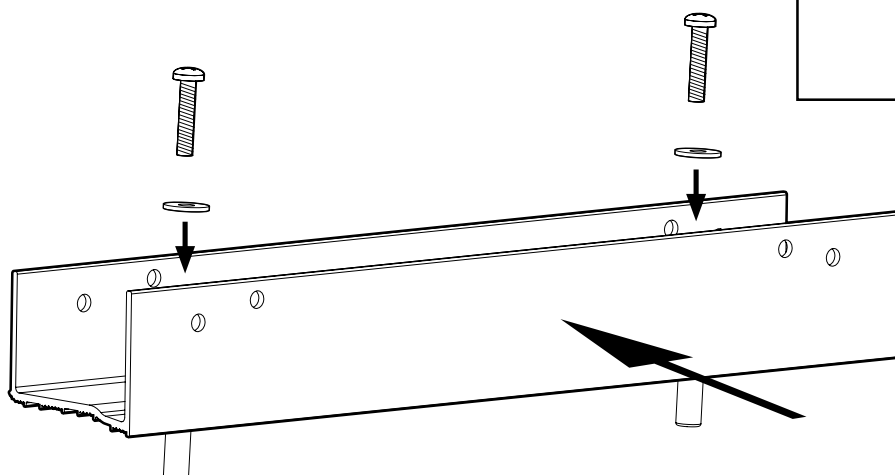
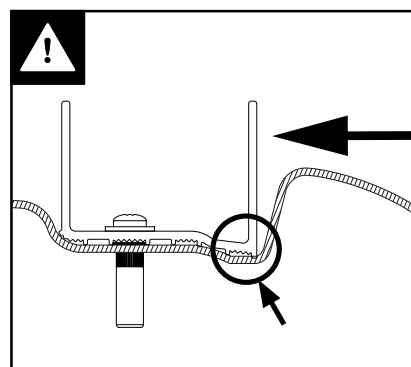
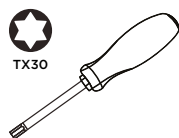
M6 x 25
DIN 7985 TX30 A2

x 6



M6
DIN 9021

x 6



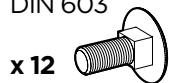
x 3

6

Mounting the adapter

⚠ RHD IS MIRROR OF LHD

M6 x 16
DIN 603



x 12

M6
DIN 985

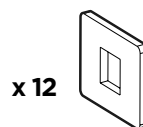


x 12

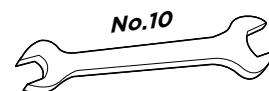
M6
DIN 9021



x 12

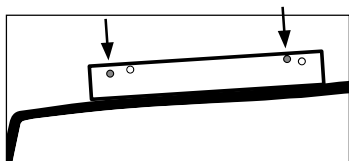


x 12

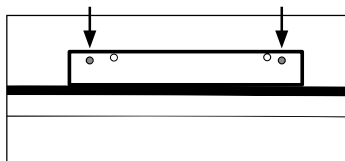


A

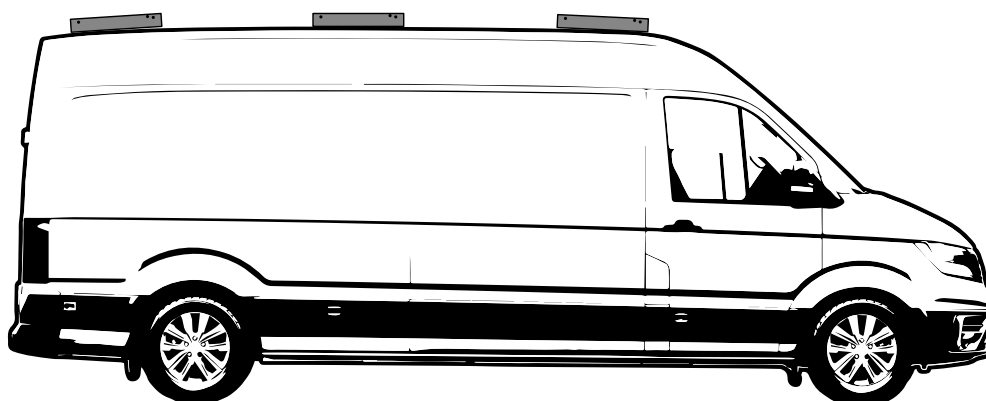
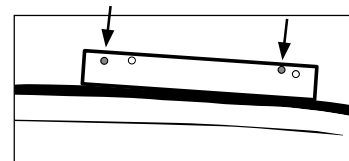
BACK



MID



FRONT

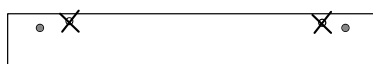


B

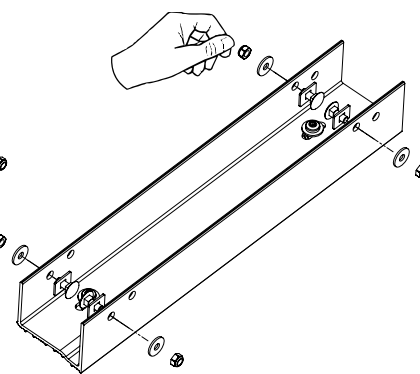
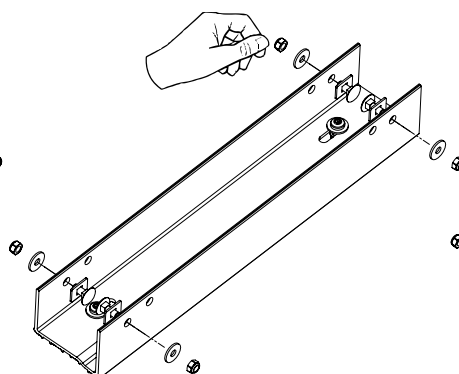
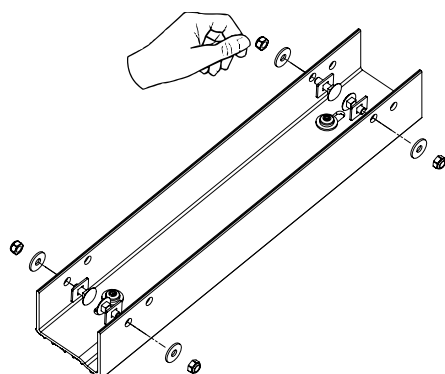
BACK



MID



FRONT

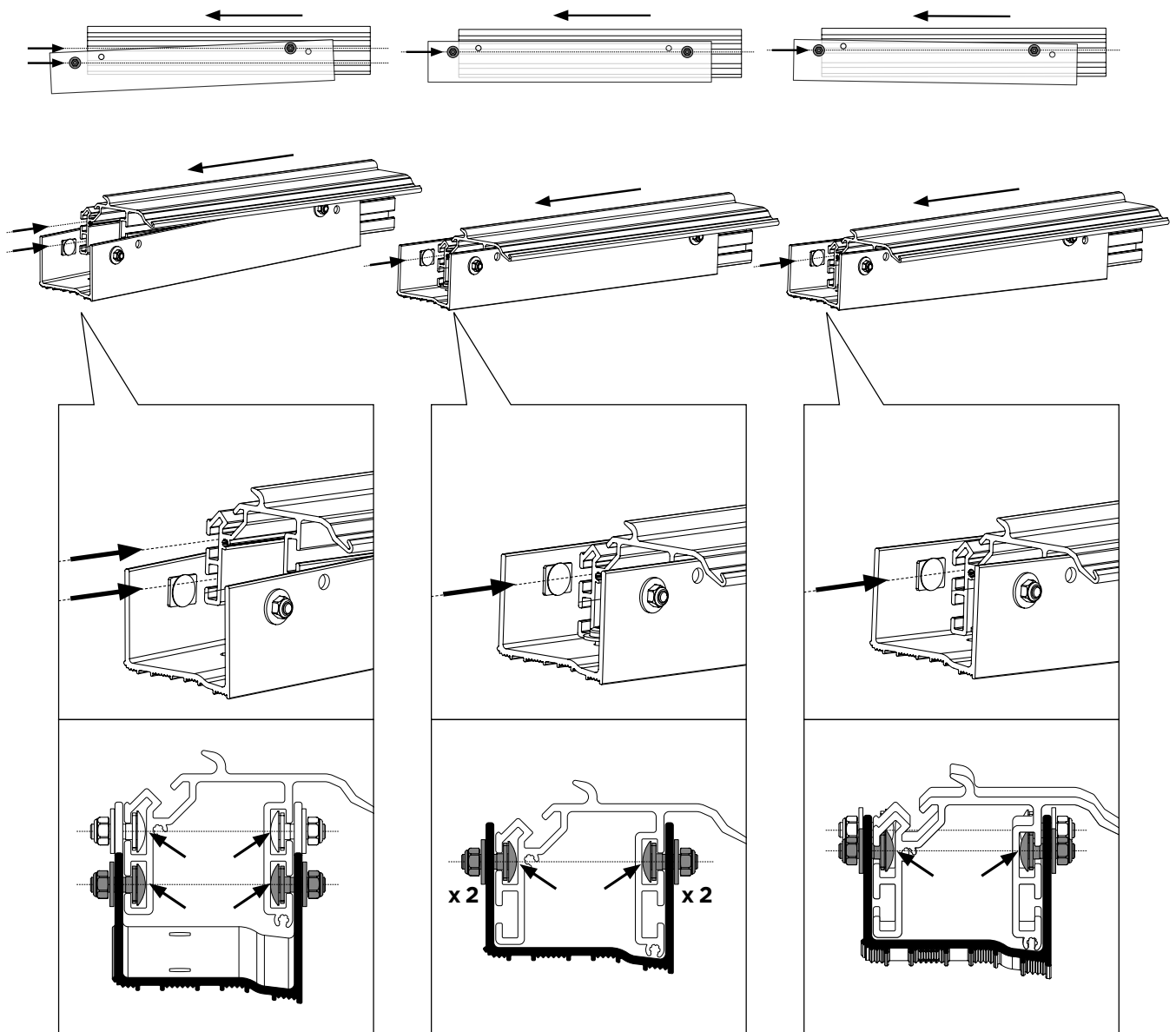


C

BACK

MID

FRONT

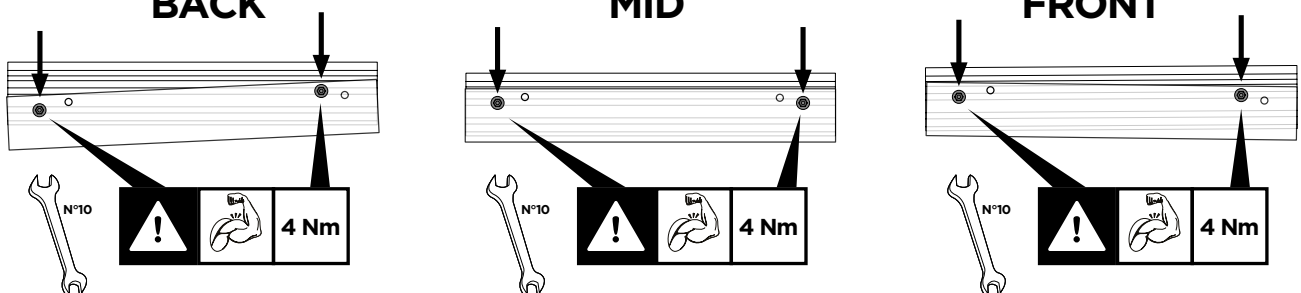


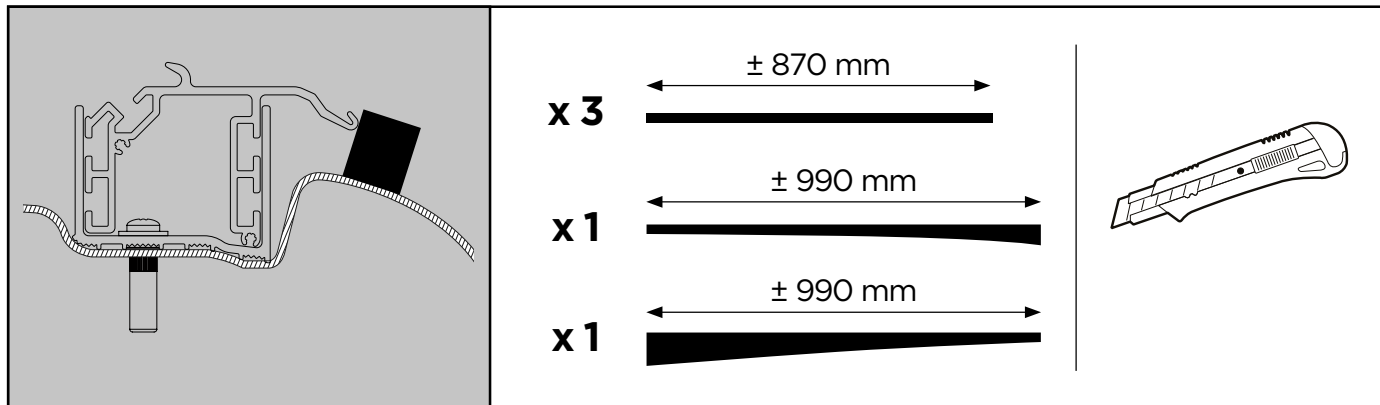
D

BACK

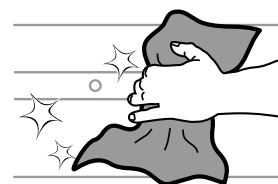
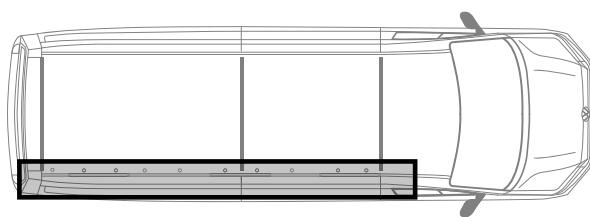
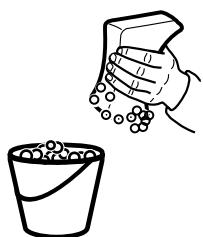
MID

FRONT





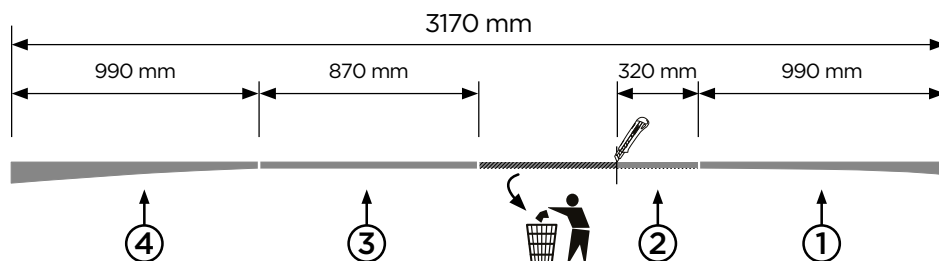
1 Degrease the roof



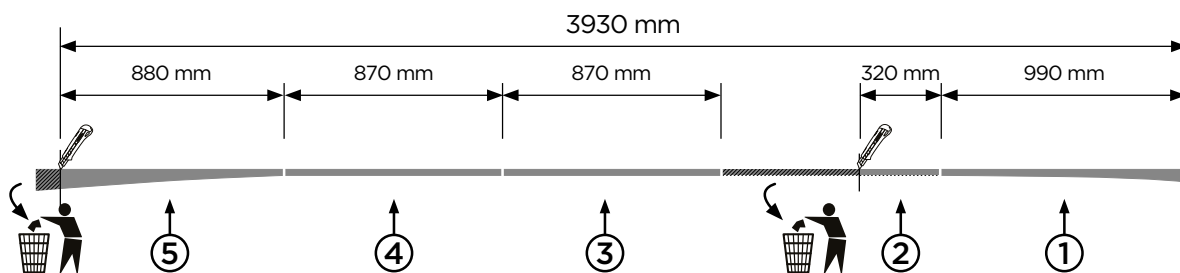
2 Cut the EPDM

⚠ RHD IS MIRROR OF LHD

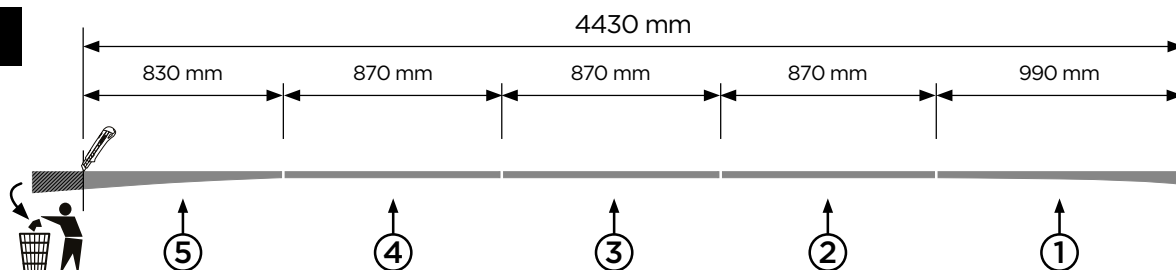
L3H3



L4H3



L5H3

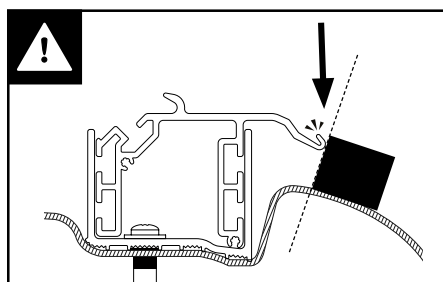
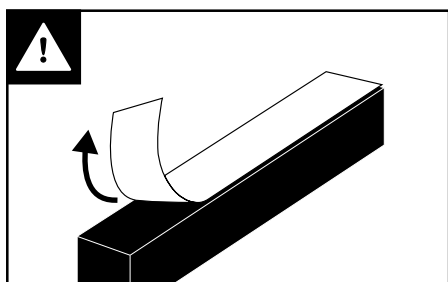


3

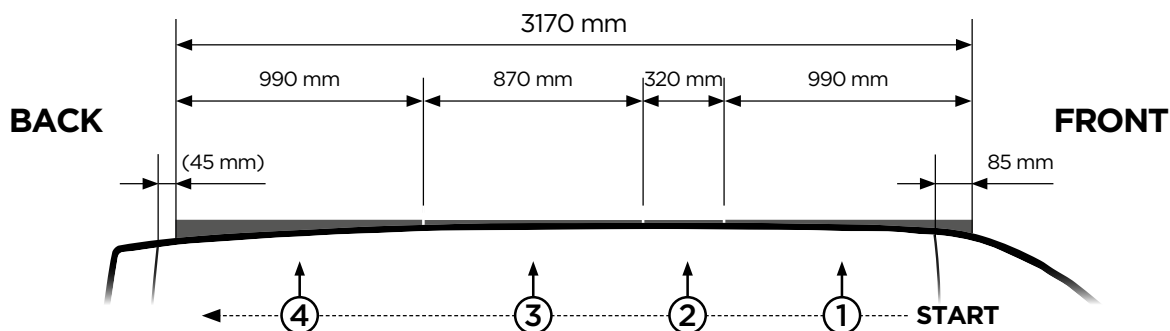
Applying the EPDM



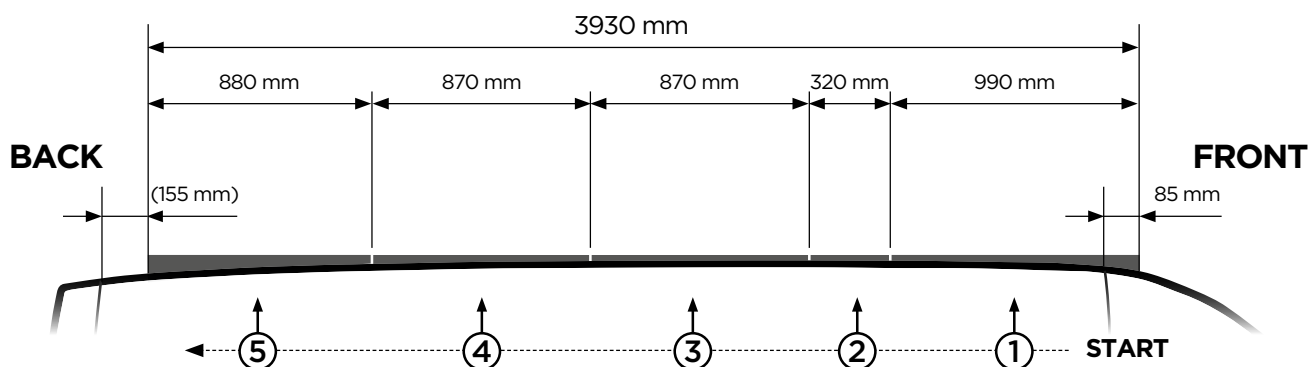
RHD IS MIRROR OF LHD



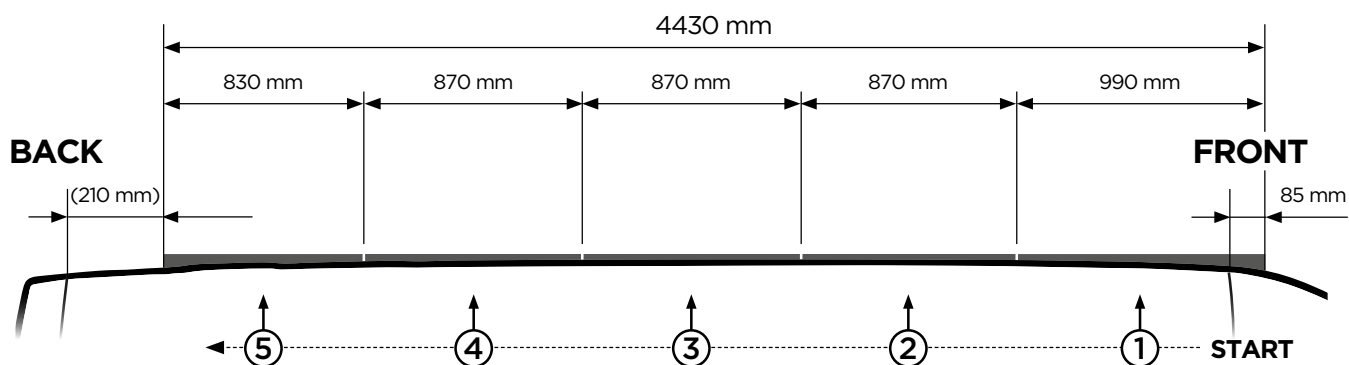
L3H3

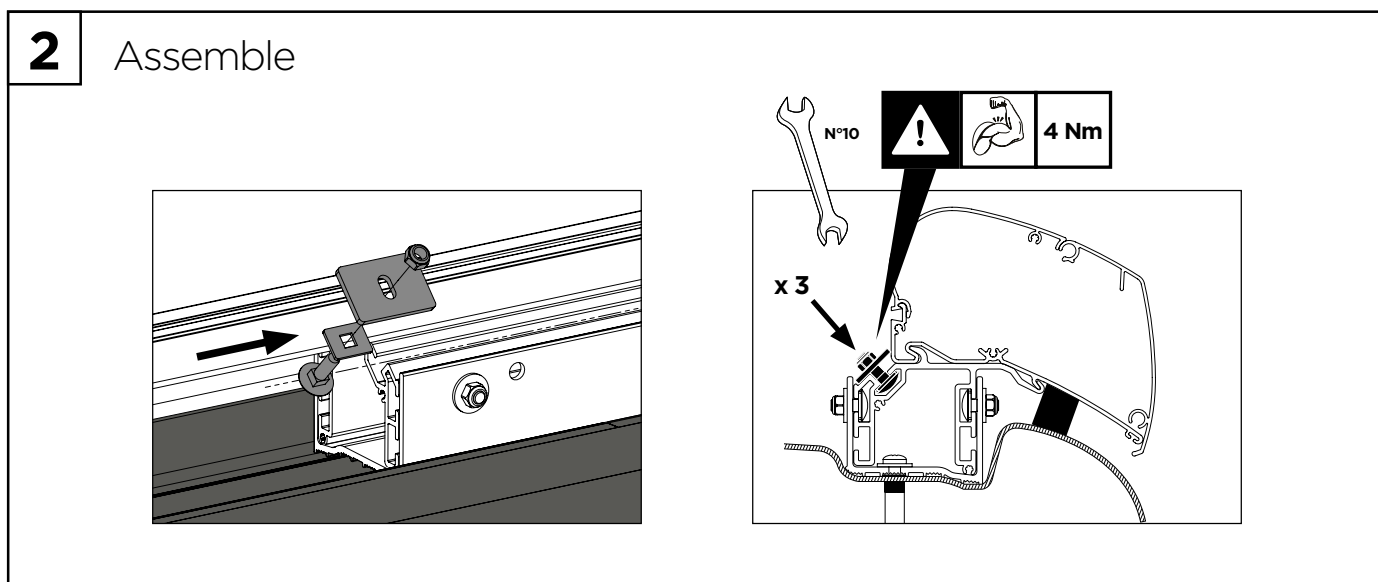
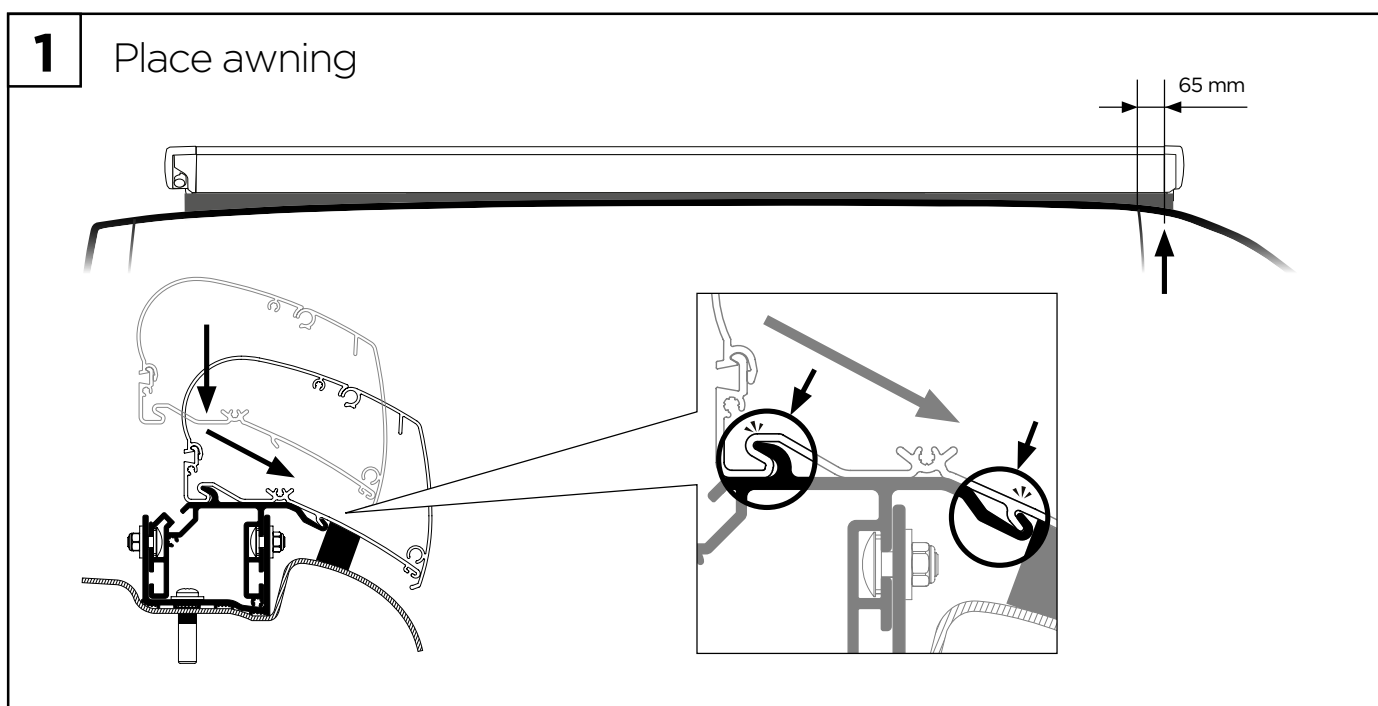
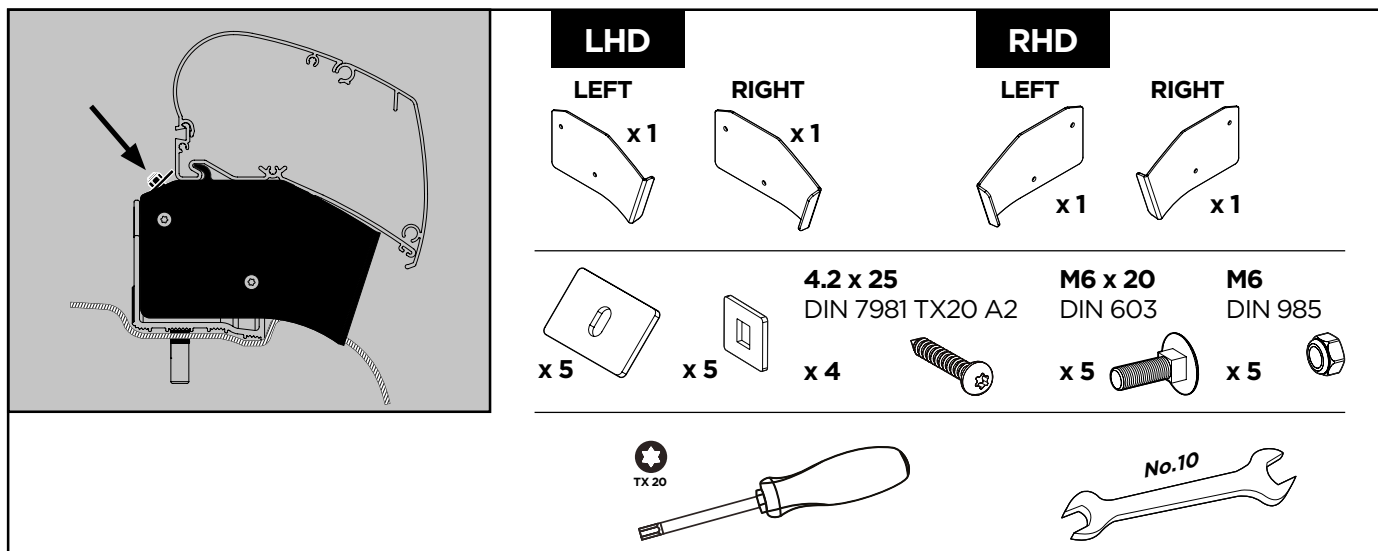


L4H3



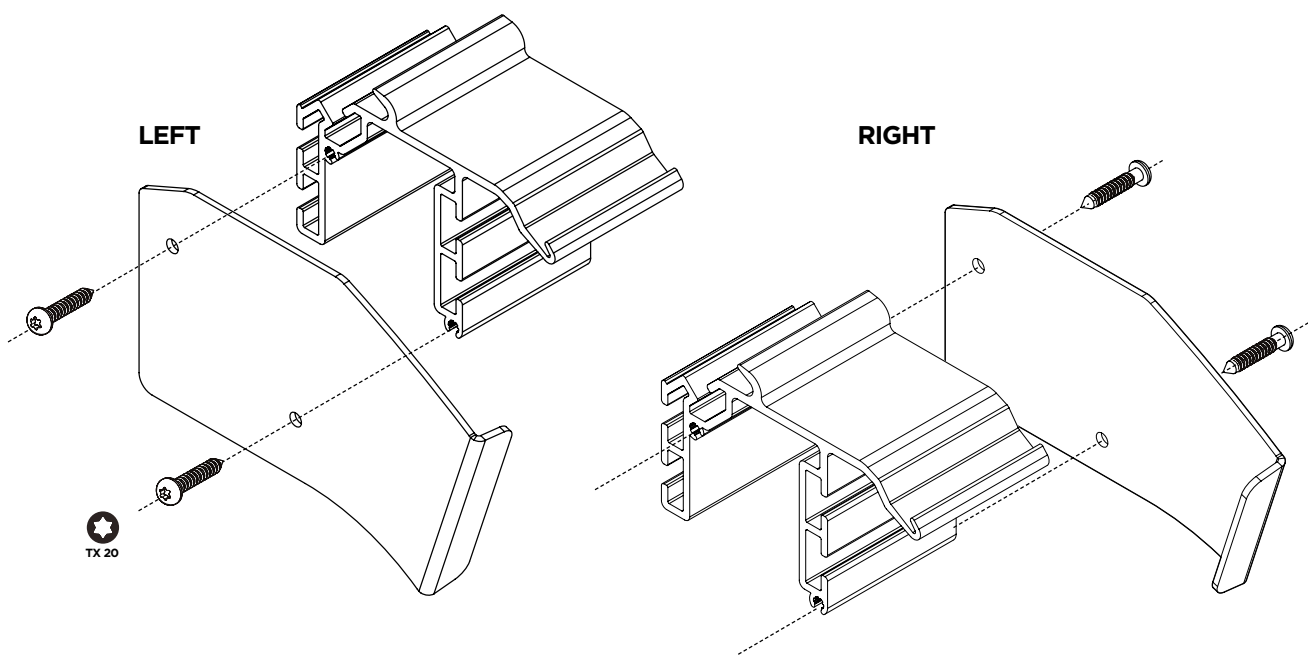
L5H3





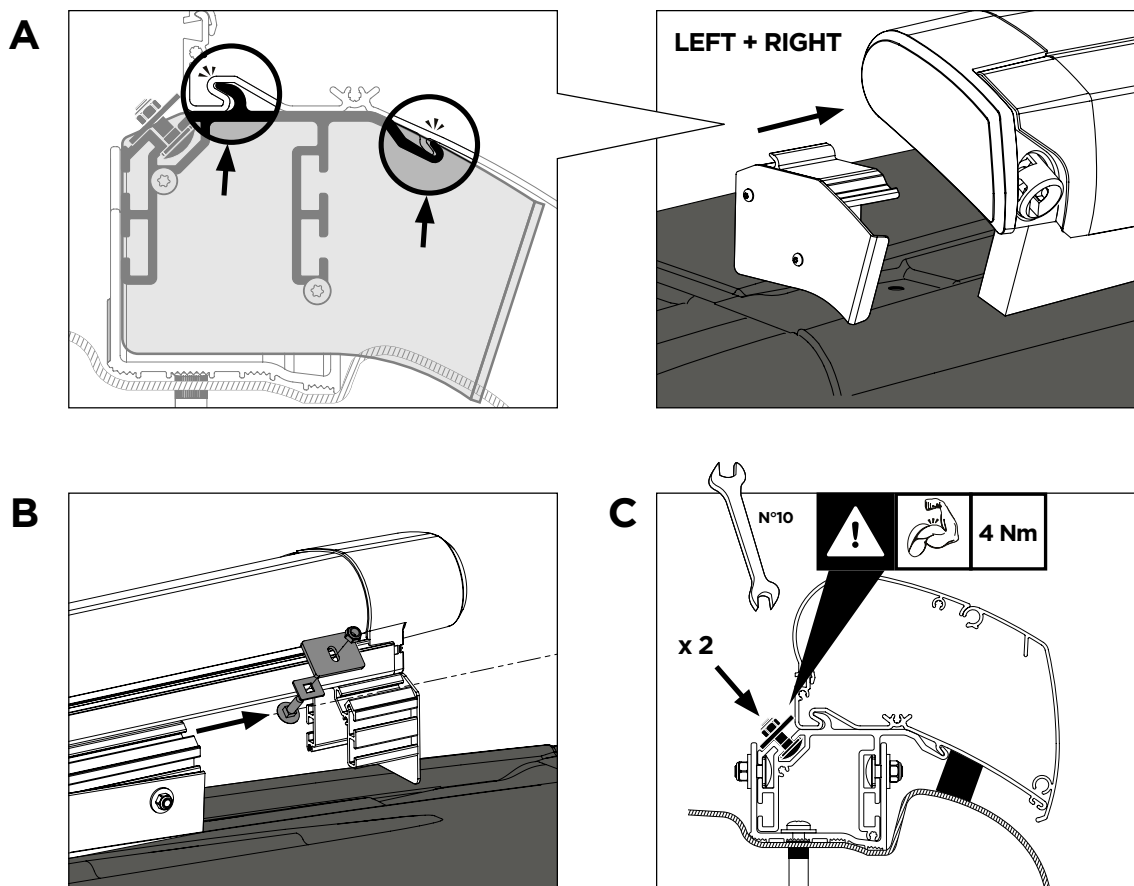
3 Prepare sealing covers (left and right)

⚠ RHD IS MIRROR OF LHD



4 Assemble

⚠ RHD IS MIRROR OF LHD



Blank lined area for notes or drawing.

Blank lined area for notes or drawing.

Blank lined area for writing.

